

# 7 Point Checklist

## Maintaining Your Tape Head

Schedule equipment service, find the parts you need, or check out the OEM manual. Ask about our Equipment Trade-In Plan.



[rocketindustrial.com/service](http://rocketindustrial.com/service)  
or call 800.654.3573

### Adjust Main Spring

Check main spring for tension and make sure it isn't too weak or too strong. If it's too weak, it will not wipe down tape. If it's too strong, it will deform your box.

### Adjust Tape Roll

The tape roll should only be adjusted enough to keep roll from backlashing. The roll should be able to spin approximately a quarter of the way around.

### Adjust Tape Tension

The amount of tension applied to the tape should be enough so that it can be cut. If the tension is too high the tape will snap back onto itself. Make sure the sticky side of tape is on the roller.

### Set Tape Finger Position

The tape fingers need to be touching tape. This gives the tape enough strength to stand up.

### Adjust Exit Tape Roller

Make sure the roller moves freely in both directions. Keep roller clean and remove any old tape pieces.

### Blade Maintenance

Check the blade for sharpness and make sure it is clean. Put a little bit of oil on the blade. (Mineral oil stops adhesive from sticking to blade)

### Adjust Entry Tape Roller

The roller should move freely in one direction. The tape should be positioned at mid-roller. If the tape is too long, the tension will be too low. If the tape is too short, the tension will be too high. Keep the roller clean and remove any old tape pieces.

